

EXAMPLE 17-6

Given a 6×19 monitor steel ($S_u = 1655$ MPa) wire rope.

(a) Develop the expressions for rope tension F_t , fatigue tension F_f , equivalent bending tensions F_b , and fatigue factor of safety n_f for a 162-m, 8900-N cage-and-load mine hoist with a starting acceleration of 0.6 m/s^2 as depicted in Fig. 17-23. The sheave diameter is 1800 mm.

(b) Using the expressions developed in part (a), examine the variation in factor of safety n_f for various wire rope diameters d and number of supporting ropes m .

Solution (a) Rope tension F_t from Eq. (17-46) is given by

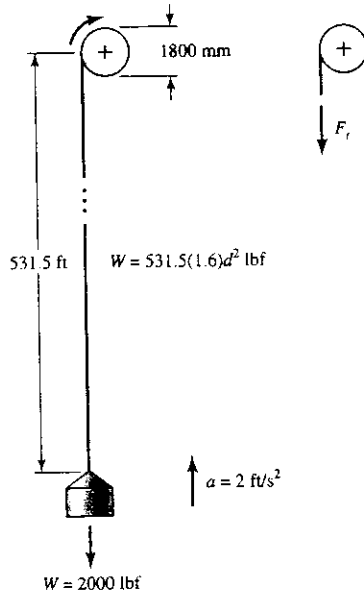
Answer

$$F_t = \left(\frac{W}{m} + wi \right) \left(1 + \frac{a}{g} \right) = \left[\frac{8900}{m} + \underbrace{36.184d^2}_{\text{Table 17-27}} (162) \right] \left(1 + \frac{0.6}{9.81} \right)$$

$$= \frac{9444}{m} + 6.22d^2 \text{ N}$$

Figure 17-23

Geometry of the mine hoist of Ex. 17-6.



For max. life

From Fig. 17-21, use $p/S_u = 0.0014$. Fatigue tension F_f from Eq. (17-47) is given by

Answer

$$F_f = \frac{(p/S_u)S_u D d}{2} = \frac{0.0014(1655)(1800)d}{2} = 2085.3d \text{ N}$$

Equivalent bending tension F_b from Eq. (17-48) and Table 17-27 is given by

Answer

$$F_b = \frac{E_r d_w A_m}{D} = \frac{(83\,000)0.067d(0.40d^2)}{1800} = 1.236d^3 \text{ N}$$

Factor of safety n_f in fatigue from Eq. (17-50) is given by

Answer

$$n_f = \frac{F_t - F_b}{F_t} = \frac{2085.3d - 1.236d^3}{9444/m + 6.22d^2}$$

(b) Form a table as follows:

d	n_f			
	$m = 1$	$m = 2$	$m = 3$	$m = 4$
6	1.27	2.48	3.63	4.74
9.5	1.87	3.55	5.05	6.42
12.5	2.27	4.15	5.74	7.10
16	2.56	<u>4.48</u>	<u>5.97</u>	<u>7.12</u> ← max.
19	<u>2.66</u>	4.47	5.77	6.76
22	2.63	4.23	5.31	6.09
25	2.46	3.81	4.66	5.25

Wire rope sizes are discrete, as is the number of supporting ropes. Note that for each m the factor of safety exhibits a maximum. Predictably the largest factor of safety increases with m . If the required factor of safety were to be 6, only three or four ropes could meet